

Date: Thursday, 12/20/2007 3:17:14 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MIRROR BRACKET
Job Number	: 36466A01		
Estimate Number	: 10143		
P.O. Number	: N/A	Part Number	: D20135
This Issue	: 12/20/2007 S.O. No. : N/A	Drawing Number	: D2013 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: C
Previous Run	: 29088	Material	: N/A
Written By	: [Signature]	Due Date	: 1/15/2008 Qty: 5 Um: Each
Checked & Approved By	: [Signature] 01.12.21		
Comment	: Est Rev:A New Issue 05-11-01 JLM		
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M304TR0750W049	304 RD Tube .750 x .049W	
	[Barcode]	[Barcode]	
Comment: Qty.: 1.8165 f(s)/Unit Total : 9.0825 f(s) Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing (M304TR0.750W.049) Batch: <u>N106132</u> FF 10-01-08			
2.0	BRAKE NC	NC BRAKE	
	[Barcode]	[Barcode]	
Comment: NC BRAKE 1-Punch as per template D2013-T5 and Dwg D2013 FF 10-01-08 2-Flatten ends of D2013-5 tube as per Dwg D2013 using DT8545 FF 10-01-08 3-Bend (1) tube as per Dwg D2013 using Jig DT8201Identify as D2013-5. FF 11-01-08 4-Deburr as required FF 10-01-08			
3.0	QC5	INSPECT WORK TO CURRENT STEP	
	[Barcode]	[Barcode]	
Comment: INSPECT WORK TO CURRENT STEP 08/01/14 (X)			
4.0	QC21	FINAL INSPECTION/W/O RELEASE	
	[Barcode]	[Barcode]	
Comment: FINAL INSPECTION/W/O RELEASE 08/01/14 (B)			
Job Completion [Barcode]			
Pkg L> ID + stock c208/01/14 (S)			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

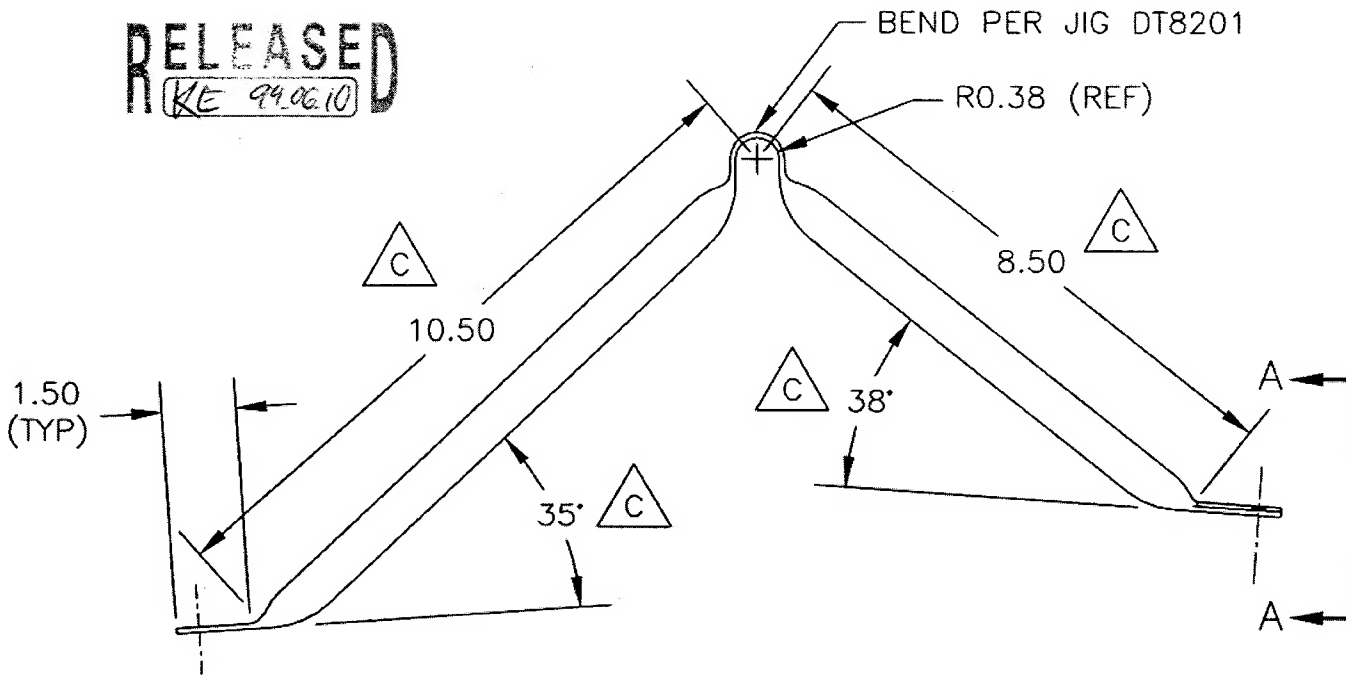
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RD Date: 08/01/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

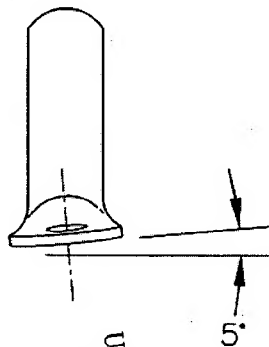
NOTE: Date & initial all entries

RELEASED
KE 94.06.10

DART



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)



DRILL $\varnothing 0.257$ (TYP)
0.400 (TYP)

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. C
JB	RF		
CHECKED KE	APPROVED [Signature]	DRAWING NO. D2013	SHEET 1 OF 3
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE NFS
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

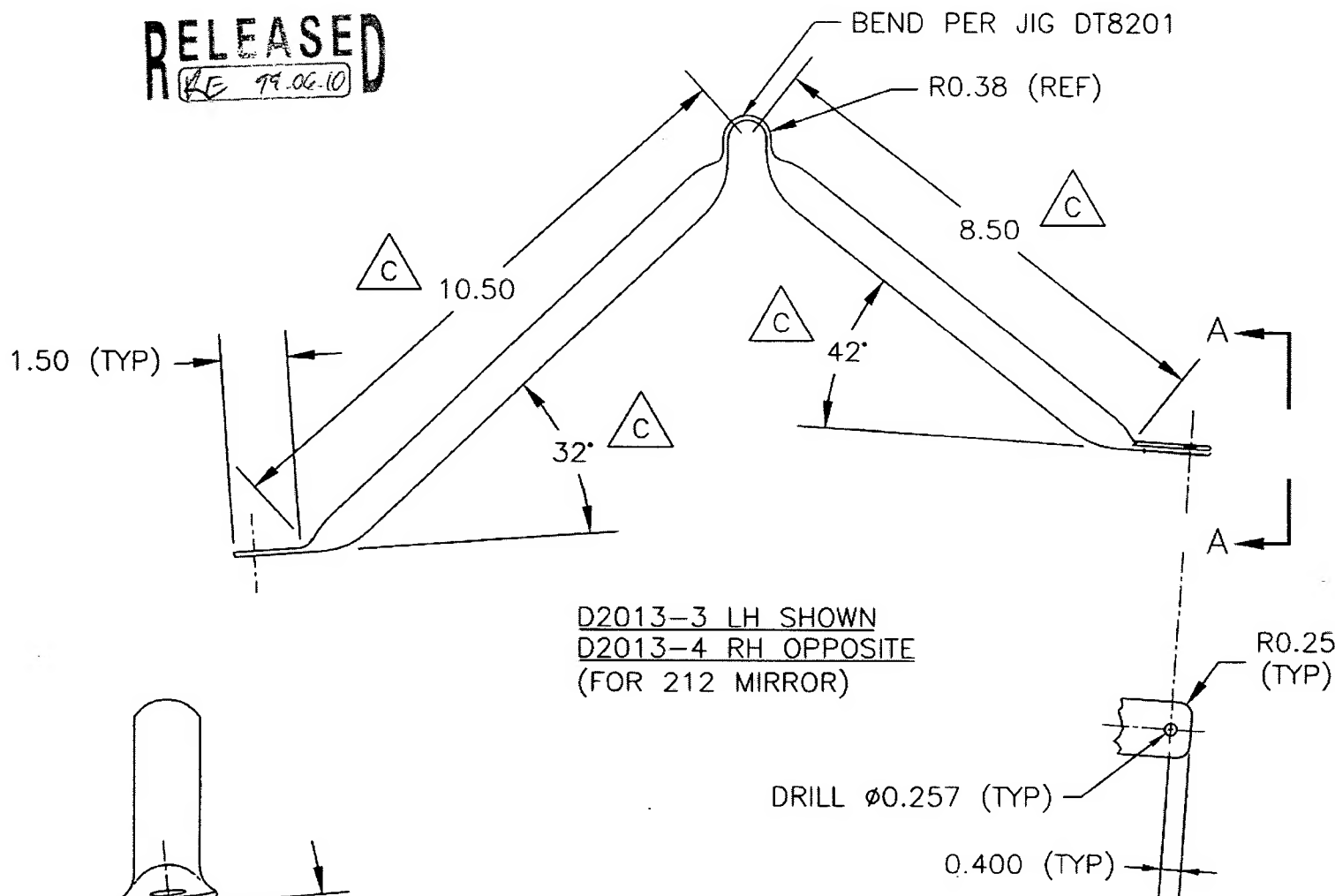
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NO. 36466A01

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KE 79.06.10

DART



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CHECKED	KE	APPROVED	[Signature]	DRAWING NO.	D2013
DATE	99.06.07			TITLE	MIRROR BRACKET
				REV. C	SHEET 2 OF 3
				SCALE	NTS



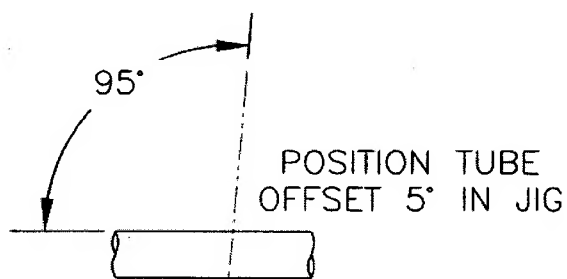
CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

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WORK ORDER
36466A01

KE 99.06.10



DRILL $\varnothing 0.257$ (TYP) \swarrow \searrow R0.25 (TYP)
0.400 (TYP) \longleftrightarrow

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

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DESIGN JB	DRAWN BY RZ	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA		REV. C
CHECKED KE	APPROVED ✓	DRAWING NO. D2013	SHEET 3 OF 3	
DATE 99.06.07		TITLE MIRROR BRACKET	SCALE	NTS